XACTIX XeF₂ ETCHING SYSTEM SOP



Revised April 2020

Start Up

NOTE: The Power distribution box is mounted on the wall behind the system. Ensure that both the **green lights** on the box are **ON**. If not press the green button to energize the system.

- 1. Go to your FOM account and login to the tool, it will turn on the computer located to the left of the system. The Xactix controller software should start automatically.
- 2. Turn ON the pump by pressing the green button on the front of the tool.



- **3.** The software will ask for a startup processes always select **Normal**. The tool may take several to complete the startup sequence.
- **4.** After the startup sequence is completed the system will display a login screen.



Login user ID: Cal

Password: none

Loading/Unloading Sample

5. On the main screen of the Xactix software (Figure 1), press **Load/Unload sample**. The system will go through prompts to ensure a correct decision:

Are you sure? Press YES if you're sure, NO if you're not.

This prompt is provided since the load/unload process can be time consuming and is inconvenient if accidentally started. The system begins chamber purges and flushing cycles to evacuate the chamber.



Figure 1

6. When the chamber is vented, the dialog box below will appear (Figure 2) and you can open the chamber lid.

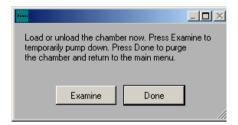


Figure 2

- 7. Load your sample and close the lid.
- **8.** Press **Done**, the system will go through a purging cycle prior to chamber pump down. As a side note, the **Examine** button only pumps the chamber down, without purges, so that the system can be quickly vented to load the sample. This is very useful when examining a sample away from the system to prevent moisture from accumulating in the chamber. However, it is always necessary to press **Done** before etching the sample.

Performing an Etch

9. From the main screen (Figure 1), click on **Etch Menu**. This opens up the **Etch Menu** screen shown in Figure 3.

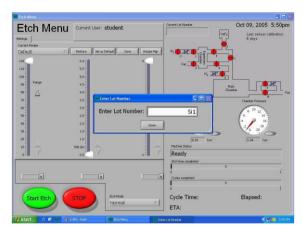


Figure 3

- **10.** Enter a unique **Lot Number** for the etch run to be performed and click **Done**. This information will be maintained in the Xactix system log and allows etch details to be found at a future date.
- **11.** The etch recipe has four parameters on the etch menu screen, No. of Cycles, Etch Time, XeF_2 pressure and N_2 pressure.

NOTE: The **default values** are 10, 30 seconds, 3.0 T and 0.0 T respectively. 10 cycles of 30 seconds each give a total etch time of 5 minutes. The values can be changed according to requirements. However, the maximum XeF_2 pressure is 3.0 T.

12. Click on Start Etch to begin etch process.

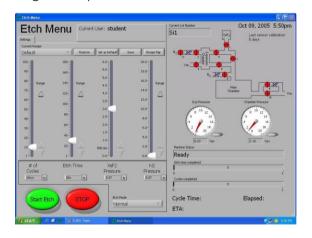


Figure 4

Etch Menu features (Figure 4): On the right side of the **Etch Menu** screen a valve schematic is shown so that the user can monitor the machine operation.

At the bottom of the right side of the screen are two counters.

The **first counter** displays how much time has transpired during the etch portion of the cycle. The **second counter** shows the number of cycles completed.

At the very bottom of the screen;

Start Etch, this is used to begin the etching process;

Stop, this is used to end the etch prematurely;

Change Cycles button which at any time during an etch can be used to add cycles to the etch in-progress.

- **13.** On completion of the etch process, the software reverts to the main screen where **Load/Unload sample** can be selected to remove the sample.
- **14.** Since system must be kept under vacuum when not used, press **Done** to pump down the chamber.
- **15.** Close the software, turn off the computer and press the red button on the front of the tool.
- **16.** Logout from the tool in you FOM account.