

SAFETY DATA SHEET

1. Identification

Product identifier Potassium Hydroxide 45%

Other means of identification

Product code

Recommended use Industrial use. **Recommended restrictions** None known.

Manufacturer / Importer / Supplier / Distributor information

Manufacturer/Supplier KMG Electronic Chemicals, Inc.

Address 9555 W. Sam Houston Parkway South

Suite 600

Houston Texas 77099 US

Phone number 713-600-3800

Emergency telephone

3E Emergency Services +1 866-706-3266 Access code: 333035

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Skin corrosion/irritation Category 1A
Serious eye damage/eye irritation Category 1

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful if swallowed. Causes severe skin burns and eye damage.

Precautionary statement

Prevention Do not breathe mist. Wash thoroughly after handling. Wear protective gloves/protective

clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison

center/doctor.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

Not classified.

3. Composition/information on ingredients

Substances

| Chemical name | Common name and synonyms | CAS number | % |
|---------------------|-----------------------------|------------|----|
| Potassium hydroxide | | 1310-58-3 | 45 |

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in

percent by volume.

4. First-aid measures

Inhalation Move injured person into fresh air and keep person calm under observation. Get medical attention

if symptoms occur.

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Skin contact

Eye contact

Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention immediately. Chemical burns must be treated by a physician.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Hold eyelids apart. Continue rinsing. Get medical attention immediately.

Ingestion

Rinse mouth thoroughly with water and give large amounts of milk or water to people not unconscious. Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs. Obtain medical attention and take along these instructions.

Most important symptoms/effects, acute and delayed

Corrosive. Prolonged contact causes serious eye and tissue damage. May cause burns in mucous membranes, throat, esophagus and stomach. May cause lung edema. Symptoms may be delayed.

Indication of immediate medical attention and special treatment needed

In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. In case of shortness of breath, give oxygen. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing Use fire-extinguishing media appropriate for surrounding materials.

Carbon Dioxide.

Specific hazards arising from

the chemical

media

Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters

Firefighters should wear full protective clothing including self contained breathing apparatus. Structural firefighters protective clothing will only provide limited protection.

Fire-fighting equipment/instructions

Use standard firefighting procedures and consider the hazards of other involved materials. Use water spray to cool unopened containers. Cool containers with flooding quantities of water until well after fire is out. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Stay upwind. Keep out of low areas. Ensure adequate ventilation. Avoid any exposure. Use personal protection recommended in Section 8 of the SDS.

Methods and materials for containment and cleaning up

Should not be released into the environment.

Large Spills: Dike far ahead of liquid spill for later disposal. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Small Spills: Absorb spill with vermiculite or other inert material. Clean contaminated surface thoroughly. After removal flush contaminated area thoroughly with water.

Never return spills in original containers for re-use.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. Handling and storage

Precautions for safe handling

Handle and open container with care. Use only with adequate ventilation. Avoid any exposure. Wash thoroughly after handling.

Conditions for safe storage, Ke including any incompatibilities pla

Keep in a well-ventilated place. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep this material away from food, drink and animal feed. Use care in handling/storage.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

| Components | Туре | Value |
|-------------------------------------|---------|---------|
| Potassium hydroxide (CAS 1310-58-3) | Ceiling | 2 mg/m3 |

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US NIOSH Pocket Guide to Chemical Hazards: Recommended exposure limit (REL)

Components Type Value TWA Potassium hydroxide (CAS 2 mg/m3 1310-58-3)

Biological limit values No biological exposure limits noted for the ingredient(s). Tennessee OELs: TWA: 5 mg/m3; STEL: 10 mg/m3. **Exposure guidelines**

Appropriate engineering

controls

If enclosed handling cannot be guaranteed, ventilation and protective clothing must be used. Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of vapors. Eye wash facilities and emergency shower must be available when handling

this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses or goggles.

Skin protection

Hand protection Wear protective gloves. Be aware that the liquid may penetrate the gloves. Frequent change is

advisable. Suitable gloves can be recommended by the glove supplier.

Other Wear appropriate chemical resistant gloves. Wear appropriate chemical resistant clothing.

> Protective shoes or boots. Structural firefighters protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations. Wear chemical protective equipment that

is specifically recommended by the Personal Protective Equipment manufacturer.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure

limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use positive pressure, air-supplied respirator for uncontrolled releases or when air purifying respirator limitations may be exceeded. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator

use.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Remove and isolate contaminated clothing and shoes. Handle in accordance with good industrial hygiene and safety practice. Launder contaminated clothing before reuse.

9. Physical and chemical properties

Appearance Colorless liquid.

Physical state Liquid. Form Liquid. Color Colorless. Odor Odorless. **Odor threshold** Not available.

рΗ

Melting point/freezing point Not available. Initial boiling point and boiling Not available.

range

Not available.

Flash point Not available. **Evaporation rate** Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

Flammability limit - upper

(%)

Not available.

Vapor pressure 319 hPa Not available. Vapor density Relative density 1.14 (Water=1)

Completely soluble in water. Solubility(ies)

Partition coefficient

No data available.

(n-octanol/water)

Not available. **Auto-ignition temperature**

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Not available. **Decomposition temperature** Not available. **Viscosity**

Other information

Density 1.14 g/cm3 **KOH** Molecular formula

Molecular weight 56.11 g/mol VOC (Weight %) Not available

10. Stability and reactivity

Reactivity The product is non-reactive under normal conditions of use, storage and transport.

Chemical stability Stable at normal conditions.

Possibility of hazardous

reactions

Hazardous polymerization does not occur.

Conditions to avoid Water, moisture.

Incompatible materials Metals. Copper. Magnesium. Organic compounds.

Hazardous decomposition

products

Potassium oxides.

11. Toxicological information

Information on likely routes of exposure

Ingestion Causes digestive tract burns. May cause burns of the gastrointestinal tract if swallowed.

Inhalation Causes severe respiratory tract irritation.

Skin contact Causes severe skin burns. Causes permanent skin damage (scarring).

Eve contact Causes severe eye burns. Causes permanent eye injury. Lachrymation (discharge of tears). Symptoms related to the

physical, chemical and toxicological characteristics Permanent eye damage including blindness could result. Will cause conjunctivitis. Shortness of breath. Cough. Sore throat.

Information on toxicological effects

Harmful if swallowed. **Acute toxicity**

Components **Species Test Results**

Potassium hydroxide (CAS 1310-58-3)

Acute Dermal

LD50 Rabbit 1260 mg/kg

Oral

LD50 Rat 273 mg/kg

Skin corrosion/irritation Serious eye damage/eye

irritation

Causes severe skin burns. Causes severe eye damage.

Respiratory sensitization Skin sensitization

Not classified.

Not classified. Germ cell mutagenicity Not classified. Carcinogenicity Not classified. Reproductive toxicity Not classified. Specific target organ toxicity -Not classified. single exposure

Specific target organ toxicity repeated exposure

Not classified.

Aspiration hazard

Not classified.

Chronic effects Prolonged inhalation may be harmful.

Further information Erosion of exposed teeth.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

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Components Species Test Results

Potassium hydroxide (CAS 1310-58-3)

Aquatic

Fish LC50 Western mosquitofish (Gambusia affinis) 80 mg/l, 96 hours

Persistence and degradability No data available.

Bioaccumulative potential No data available.

Mobility in soil The product is water soluble and may spread in water systems.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Dispose of contents/container in accordance with

local/regional/national/international regulations. Dispose in accordance with all applicable

regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]

Waste codes should be assigned by the user based on the application for which the product was

used.

Waste from residues / unused

products

Dispose of in accordance with local regulations.

Contaminated packaging Dispose of in accordance with local regulations. Since emptied containers may retain product

residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number UN1814

UN proper shipping name Potassium hydroxide, solution

Transport hazard class(es) 8
Subsidiary class(es) Packing group ||

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B2, IB2, T7, TP2

Packaging exceptions 154
Packaging non bulk 202
Packaging bulk 242
ERG number 154

IATA

UN number UN1814

UN proper shipping name Potassium hydroxide, solution

Transport hazard class(es) 8
Subsidiary class(es) Packaging group II
Environmental hazards No
Labels required 8
ERG Code 8L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1814

UN proper shipping name Potassium hydroxide, solution

Transport hazard class(es) 8
Subsidiary class(es) Packaging group ||
Environmental hazards

Marine pollutantNoLabels required8EmSF-A, S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

This substance/mixture is not intended to be transported in bulk.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Potassium hydroxide (CAS 1310-58-3) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely

hazardous substance SARA 311/312 Hazardous

Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

Food and Drug Not regulated.

Administration (FDA)

US state regulationsThis product does not contain a chemical known to the State of California to cause cancer, birth

defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Potassium hydroxide (CAS 1310-58-3)

US. New Jersey Worker and Community Right-to-Know Act

Inventory name

Not regulated.

US. Pennsylvania RTK - Hazardous Substances

Potassium hydroxide (CAS 1310-58-3)

US. Rhode Island RTK

Potassium hydroxide (CAS 1310-58-3)

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

International Inventories

Country(s) or region

| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
|-----------------------------|--|-----|
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |
| | | |

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

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On inventory (yes/no)*

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 24-November-2013

Revision date - Version # 01

Further information The mixture is classified based on test data for physical hazards. The classification for health and

environmental hazards is derived by a combination of calculation methods and test data, if

available. For details, refer to Sections 9, 11 and 12.

NFPA Ratings



References ACGIH

EPA: Acquire database

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

DisclaimerThis information is provided without warranty. The information is believed to be correct. This

information should be used to make an independent determination of the methods to safeguard

workers and the environment.

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